

# T-5 Transmission Adapter Plate For 6 Bolt

## Bell Housing

1964 ½-1970

## Parts List

1. Transmission Adapter Plate
2. 7/16-14 x 1 ½" Flat Head Socket Screws
3. 7/16-14 x 7/8" Hex Head Bolt
4. 7/16-14 x 1 ½" Hex Head Bolts

## Instructions

- 1) Carefully examine your bell housing to make sure there are no cracks, damaged threads, dowel pin holes, loose fulcrum or any other defects which might affect the mechanical or safety requirements of the installation.
- 2) The installation and machine work should be done by mounting the adapter plate to the bell housing with two 7/16-14 x 1 ½" flat head socket screws from the new hardware kit.
- 3) Transfer the location of the counter sunk hole in the lower right hand corner with a 15/32" transfer punch and drill with a "U" size drill (.368) and tap hole for 7/16-14.
- 4) Transfer the 7/16-14 threaded hole in the upper right hand corner of the bell housing (nearest the large counter bore) with a 3/8" transfer punch. Remove the plate and drill 15/32" diameter thru hole.
- 5) Re-install the plate with three 7/16-14 x 1 ½" flat head socket screws from the adapter plate side, and the 7/16-14 x 7/8" hex head bolt from inside the bell housing.
- 6) Check to see that the adapter plate is flush to the bell housing and not resting on any metal chips or burrs. Check to see that the 7/16-14 x 7/8" bolt does not protrude above the surface, so as not to interfere with the alignment of the transmission.
- 7) Check to see that the transmission mounting bolts with lock washers **DO NOT BOTTOM OUT ON THE BELL HOUSING.**
- 8) If everything checks out, go ahead and install your 5 Speed Conversion

**Complete this installation at your own risk, we are not responsible for any damages or injuries that are the result of installation or improper use of this product**